

BY ORDER OF SCHUCO TF GMBH & Co. KG and Malibu GmbH & Co. KG

ONLINE AUCTION

SOLAR THIN FILM PANEL PRODUCTION EQUIPMENT EX SITE GERMANY













ONLINE AUCTION 21 MARCH 2013 CLOSING FROM 11am CET

In conjunction with:

Hilco Industrial

Auctioneers • Liquidators • Appraisers



60~MW (A-SI/µC-SI) THIN FILM SOLAR MODULE PRODUCTION LINE (GEN8.5 - 2600X2200MM)

OVER 500 LOTS:

- GLASS HANDLING EQUIPMENT
- ROBOTS
- VACUUM PUMPS
- LASERS
- DEPOSITION & SPUTTERING TOOLS
- ... AND MORE!

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By order of Schuco TF GmbH & Co. KG and Malibu Gmbh & Co. KG we offer for sale ex site

SCHÜCO ONLINE AUCTION

PREVIEW DATE

By appointment only

AUCTION TIME AND DATE Thursday, 21

March 2013

starts to close from 11am CET

CONTACT:

Daniel Kröger Phone: +49 (0) 174 3210 115 Email: danielk@maynards.com

Please contact Maik Wehner at +49 (0)172 7908991 or email Schueco@maynards.com Daniel Gray

Phone: +44 (0) 8453 130 185 Email: dgray@hilcoeurope.com LOCATION Bielefelder Str. 1, 39171 Osterweddingen, Germany Schücostr. 8, 01900 Großröhrsdorf, Germany

> **David Barkoff** Phone: +1 650 649 0147 Email: dbarkoff@hgpauctions.com

FURTHER INFORMATION: A 15% buyer's premium will be charged on all assets • Auction wil be conducted in English, accepting Euro only • All items are offered for sale by online auction unless previously sold by private treaty • Removal: 8 April - 31 May 2013

BACKGROUND INFORMATION

- Due to discontinuation of all thin-film photovoltaic production activities
- Company activities include research & development as well as production of thin-film photovoltaic modules
 - Technology is based on thin-film silicon tandem junction
 - Modules are based on a frameless glass-glass laminate with an efficiency of up to 10%
 - Possibility to produce different module sizes to address various market segments

GENERAL LAYOUT AND PROCESS FLOW OF 60 MW THIN FILM SOLAR MODULE PRODUCTION LINE

- **1.** Glass Cleaning
- **2.** Laser Scribe P1 (TCO)
- 6. Vapour Deposition Back Contact
- **11.** Attachment Junction Box

- 7. Laser Scribe P3 (Back Contact)
- **12.** Final Inspection Flasher
- **13.** Application Back Bars

- **3.** Glass Cleaning
- **8.** Application Side & Cross Contact **4.** Vapour Deposition of a-Si/µc-Si
- **5.** Laser Scribe P2 (Silicon)
- **9.** Application PVB and Back Glass 10. Encapsulation/ Autoclave



(GLASS) HANDLING EQUIPMENT • CONVEYORS, CRANES & HANDLING RACKS • LOADERS • MANIPULATORS







(GLASS) HANDLING EQUIPMENT / KUKA ROBOTS

- GLASS LOADER/ UNLOADER, Kuka Robot KR 180-2K 2000, (6-axis) new 2008
- GLASS LOADER/ UNLOADER, Kuka Robot KR 210-2K 2000, (6-axis) new 2008







CONVEYORS, CRANES & HANDLING RACKS

- **CONVEYOR SYSTEM,** Grenzebach, for Glass transport with MHS control station, new 2009
- **OVERHEAD CRANE,** Demag, with Support Beams, 500 kg lifting capacity, new 2008
- **OVERHEAD CRANE,** Demag with Support Beams, 250 kg lifting capacity and Bystonic Glass Vacuum Handling Assembly, new 2008
- OVERHEAD CRANE, 1000 kg lifting capacity, new 2008
- VARIOUS L-RACKS GLASS CARRIERS, new 2008
- VARIOUS A-RACKS GLASS CARRIERS, new 2008

LOADERS

• LOADING SYSTEM, Grenzebach, Glass Loading system (Y-Z Axis) with SEW eurodrive gear box. Max. load 75kg, new 2008

MANIPULATORS

• MANIPULATOR, Armatec, new 2008

(GLASS) DEPOSITION EQUIPMENT

















(GLASS) DEPOSITION EQUIPMENT

- CVD AKT 60KO SOLAR, AKT 60KO PECVD System for a-Si and µc-Si. Triple Slot Load Lock, Main Chamber with transfer robot, 7 Process Chambers (1 Boron doped, 6 Phosphin doped)
- PVD SPUTTERING TOOLS: AMAT ATON 5.7 BC, Horizontal Magnetron Sputtering System for substrate width max 2,6m
 AUTOCLAVE, Scholz

(GLASS) PROCESSING / MACHINING SEAMER • LAMINATORS • WASHERS













(GLASS) PROCESSING / MACHINING SEAMER

- AUTOSEAMER, Benteler, Edge seaming tool with two grinding wheels (K-Shape) on each side glass dimension (L x W), max. 2600 x 2600mm
- SEAMING TOOL, Benteler, Two Direction grinding Tool (c-shape of edge and optional edge deletion)

LAMINATORS

• LAMINATION TOOL, Kloepper, NIP Roller Lamination Tool

WASHERS

• WASHER, Benteler, Wet Cleaner, Various types of Washing machines with various stations, for glass size max.2200 mm width





LASERS • CUTTERS



LASERS

- 60K LASER SCRIBE SYSTEM, AMAT, substrate climbing 200mm width, max. 2600mm length, Rofin laser source (1064nm / 532nm) with beam split & galvo optics
- LASER SCRIBE 5.7 SYSTEM, MANZ, substrate climbing 2200mm width, max. 2600mm length, Rofin laser source (1064nm / 532nm with beam split)
- LED LASER SYSTEM, Manz Automation with Trumpf Laser Trumicro 7050 LED Laser

CUTTERS

- CUTTING TOOL FOR LAMINATION FOIL, Grenzebach, PVB cutting and preparation tool
- CUT AND BREAK TOOL, Grenzebach, automatic

VACUUM TECHNOLOGY PUMPS • GENERATORS • ABATEMENT SYSTEM













VACUUM TECHNOLOGY PUMPS

- DRY PUMP, BOC Edwards iF400 / iF 30K / iXH450H / IXH 500 / IH 1800
- PROXIMITY BOOSTER PUMP, BOC Edwards, phMB 2400
- VACUUM PUMP, Busch Mink MM 1144 BV
- TURBO PUMPING STATION, Pfeiffer High Cube 80 Eco

GENERATORS

- RF GENERATOR, Daihen RGA-150A1 / RGA-400A 7 / RGA-300C2, Variable Frequenz RF-Generator
- DC GENERATOR, Huettinger MP 60
- GENERATOR, for Berger Pulsed Solar Simulator

ABATEMENT SYSTEM

• GAS ABATEMENT SYSTEM, Metron Ecosys, Marathon S / 8500







MISCELLANEOUS EQUIPMENT



MISCELLANEOUS EQUIPMENT

- AUTOMATIC STORAGE SYSTEM, Grenzebach, Buffer / Storage Unit with Automatic Retrieval and Handling System, X-Y-Z Axis
- SUN SIMULATOR, Hartmann, Light Soaking Bench
- LASER SOURCES, Rofin
- MOTORS
- SPARE PARTS

SALE CONDUCTED BY:



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Maynards Europe GmbH | Maximilianstr. 4B | 82319 Starnberg, Germany Phone +49 8151 973420 | Fax +49 8151 973419 | schueco@maynards.com

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Hacienda Del Mar | 12625 High Bluff Drive | San Diego, Ca. 92130 www.hgpauction.com

CONTACT: Daniel Kröger Phone: +49 (0) 174 3210 115 Email: danielk@maynards.com

Daniel Gray Phone: +44 (0) 8453 130 185 Email: dgray@hilcoeurope.com **David Barkoff** Phone: +1 650 649 0147 Email: dbarkoff@hgpauctions.com