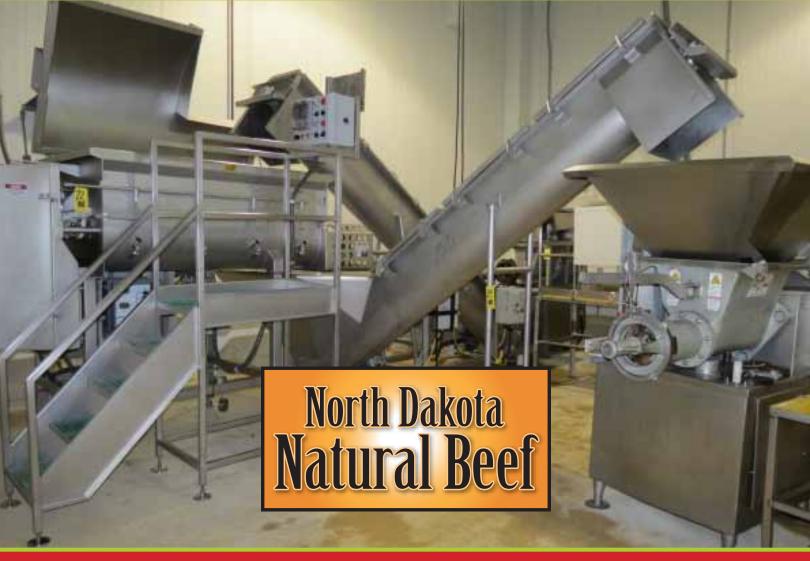
GLOBAL WEBCAST AUCTION



Major Meat Processing and Packaging Facility

Surplus Assets to the Continued Operation of North Dakota Natural Beef Located in Fargo, ND



For more information including a photo gallery, equipment list, and more, please visit

www.hgpauction.com

Items subject to prior sale. Buyers are advised & encouraged to inspect equipment and read all Terms and Conditions prior to auction.

NORTH DAKOTA NATURAL BEEF: MEAT PROCESSING & PACKAGING FACILITY INSPECTION: WILL BE HELD MONDAY, JUNE 17 OR BY APPOINTMENT. CALL 412-765-1170 FOR DETAILS

2006 AMFEC MIXER/BLENDER, **AUGERS & DUMP SYSTEMS**

2006 AMFEC S/S Dual Paddle 2,000 lb. capacity Mixer/Blender, Model: 510, S/N: 070406, with CO2 Injection Mounted on Load Cells, with Platform, Starters, and Controls (2) 2006 AMFEC Approximately 14' and 15' S/S Inclined Augers, with 18" Flights, Hopper, and Drive, Model: 150, S/N: 070306 and 070506

2005 AMFEC S/S Column Dumper, Model: 2-3K, S/N: 110405 Hydraulic Combo Dump System, with Hydraulic Unit, Starter

2006 CRYOVAC OLD RIVERS VACUUM PACKAGER & ADDITIONAL PACKAGING

Cryovac Old Rivers 6-Head Vacuum Packager, Model: 8600B-18-264, S/N: 0782243, with Vacuum Pump

Loma IQ2 Metal Detector, with Conveyor and 19 1/2" x 12" Aperture (3) Power Strappers: Strapack Model: D53XS and (2) Dynamic Power Strappers, Model: DF30 and DF20

Intermec Hand Held Scanner, Model: CK31, S/N: 18900700558, with (2) Adaptus, Model: 3800

Yamato 150 LB Capacity Digital Scale, Model: DP-6200

VEMAG STUFFER, PORTIONER & SKINNER

2006 Vemag Stuffer, Model: HP-10C, S/N: 1421550, with Busch Vacuum Pumps and Dumper 2005 Ross Portioner, Model CB-240, S/N: 208-240

AIR COMPRESSORS & BOILERS

Townsend Skinner

2007 Atlas Copco 10 HP Screw Air Compressor, Model: GX7, S/N: A11169287, with Dryer, Model: 024

Gardner Denver 30 HP Screw Air Compressor Vertical Air Receiver. (2) Fire Power Boilers and Burners, Model: BG600, S/N: 571515 and 524059, 1,600,000 BTU





(2) 2006 AMFEC APPROXIMATELY 15' S/S INCLINED AUGER, WITH 18" FLIGHTS, HOPPER, AND DRIVE, MODEL: 150



2006 AMFEC 2,000 LB CAPACITY S/S DUAL PADDLE BLENDER, MODEL: 510, S/N: 070406, WITH CO2 INJECTION MOUNTED ON LOAD CELLS, WITH PLATFORM, STARTERS, AND CONTROLS



2006 TOWNSEND SKINNER



LOMA IQ2 METAL DETECTOR, WITH CONVEYOR AND 19 1/2" X 12" WESTON ELECTRIC MEAT GRINDER, MODEL: 08-2201-W







GLOBAL WEBCAST AUCTION: JUNE 18TH, 9:30AM - 5PM CST LOCATION: 1909 GREAT NORTHERN DRIVE NORTH, FARGO, ND 58102



2006 VILTER 125 HP SCREW AMMONIA COMPRESSOR, MODEL: V5M361, S/N: 4145, WITH VISION MICROCONTROLLER AND RAM STARTER



2006 WEILER GRINDER, MODEL: 878



2006 CRYOVAC OLD RIVERS 6-HEAD VACUUM PACKAGER, MODEL: 8600B-18-264, WITH VACUUM PUMP



FORMAX PATTY FORMER, MODEL: PFM-6, S/N: 123, WITH ACCESSORIES.



S/S FRAME CONVEYOR SYSTEMS - NEW 2006



APPROXIMATELY 450' MEAT RAIL SYSTEM, WITH INCLINE, SWITCHES, DRIVE CHAIN, LOWERATOR AND DRIVES

NORTH DAKOTA NATURAL BEEF: MEAT PROCESSING & PACKAGING FACILITY

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2006 WEILER GRINDERS

2006 Weiler Grinder, Model: 878, S/N: 06-1970

2006 Weiler Grinder, Model: 1176, with Square D S/S Safety

Switch and Size 4 Starter

Weston Electric Meat Grinder, Model: 08-2201-W, S/N: W2210080451

Assorted Weiler Grinder Plates and Knives



APPROXIMATELY 41' X 30" S/S BI-LEVEL TRIM TABLE, WITH INTERLOX BELT. CUTTING BOARDS. AND DRIVES



TRIANGLE VEMAG STUFFER, MODEL: HP-10C,W/ BUSCH VACUUM PUMPS & DUMPER. FILL & SEAL MACHINE



(2) RICE LAKE 10,000 LB CAPACITY DIGITAL OVER UNDER UNITS, MODEL: CW801-2A

MEAT SAWS & TRIM TABLES

Hobart Band Saw, Model: 530

Meat Cutting Band Saw with 40"Throat

Approximately 41'x 30" Wide S/S Bi-Level Trim Table, with Interlox Belt, Cutting Boards, and Drives

30" x 230" S/S Frame, Bi-Level Tri Table, with Interlox Belts, Drives, and Cutting Boards

X-Tra Edge Professional Cutlery Sharpening Systems, Model: 111009600, S/N: 1364

(2) Jarvis Meat Saws, Wellsaw Meat Saw; Assorted Teflon Cutting Board

CONVEYOR SYSTEMS

30" x 300" S/S Frame Bi-Level Product Conveyor, with Interlox Belts, Drives, and Roller Conveyor

24" x 164" S/S Frame Bi-Level Inclined Product Conveyor, with Interlox Belts and Drive

228" x 24" S/S Frame Inclined Product Conveyor, with
Interlox Belt and Drive and 35.5" x 48" S/S Frame Product Conveyor
with Drive

24" x **92"** S/S Frame Inclined Product Conveyor, with Interlox Belt, Cooling Tunnel, and Drive

24" x 120"; 24" x 125", 10" x 68" and 18" x 69" S/S Frame Product Conveyors, with Interlox Belt and Drive Assorted Interlox Conveyor Belting

MEAT RAIL SYSTEM

Approximately 450' Meat Rail System, with Incline, Switches, Drive Chain, Lowerator and Drives

WEIGHING SYSTEMS - LABELER

(2) Rice Lake 10,000 LB Capacity Digital Over Under Units, Model: CW801-2A, S/N: 14941-00056

Rice Lake 10,000 LB Capacity S/S Digital Platform Scale with 48" x 60" Platform, Model: EW801-2, S/N: 1491-00053 (3) Rice Lake & Yamato 150 LB and 100LB Digital Scales Datamax Class I Printer

VACUUM PUMPS

(3) Busch Vacuum Pumps, Model: 0630CA2A1, S/N: U051802323, U051802321, and U052403063

PALLET RACKING

(24) Sections 2-Deep Roll-Back Pallet Racking, approx. 18' high

(26) Sections Pallet Racking, approx. 18' high

(60) Pallet Rack Cross Braces; (18) 2-Deep Roller Beds; Assorted Pallet Rack Rollers and Bed Components



GARDNER DENVER 30 HP SCREW AIR COMPRESSOR



(3) BUSCH VACUUM PUMP, MODEL: 0630CA2A1, 24 HP





GLOBAL WEBCAST AUCTION: JUNE 18TH, 9:30AM - 5PM CST LOCATION: 1909 GREAT NORTHERN DRIVE NORTH, FARGO, ND 58102



EVAPCO EVAPORATIVE CONDENSER, MODEL: ATC-442B S/N: 8-384012



SECTIONS PALLET RACKING, APPROXIMATELY 18' HIGH, WITH (5) UPRIGHTS, (22) CROSS BRACES, AND (22) WIRE BEDS





(19) 2006 VILTER AMMONIA BLOWERS



2007 ATLAS COPCO AIR COMPRESSORS

REFRIGERATION - NEW 2006-2008!

2006 Vilter 125 HP Screw Ammonia Compressor, Model: V5M361, S/N: 4145, with Vision Microcontroller and Ram Starter

Vilter 150 HP 12-Cylinder Ammonia Compressor

Vilter 125 HP 8-Cylinder Ammonia Compressor, Model: VMC440

(2) Saugre D 450A and 300A Soft Starters, with VFD

(19) Vilter Ammonia Cooler Blowers - NEW 2006:

(3) Vilter 3-Fan Low Profile Ammonia Cooler Blowers, Model: UF-21-84-1/2-RA-HGC, S/N: 0-2118-3;

(4) Vilter 2-Fan Ammonia Cooler Blowers

(7) Vilter 2-Fan Low Profile Ammonia Blowers, Model: VF-21-84-1/2-RA-HGC, S/N: C-2116-4, C-2116-2, and C-2118:

Vilter 4-Fan Ammonia Cooler Blower

(4) Vilter 5-Fan Ammonia Cooler Blowers

2008 Logix Refrigeration Control System

2008 RVS Low Temperature Ammonia Accumulator

Evapco Evaporative Condenser, Model: ATC-442B, S/N: 8-384012

Vilter Evaporative Condenser, Model: VTC50

Additional Refrigeration Equipment: E.L. Nickell Horizontal Ammonia Receiver; RVSAmmonia Circulating System with Tank, Pumps and Controls; Hansen Energy Saver Auto-Purger M; Evaporative Condenser Water System and More.

GENERAL PLANT

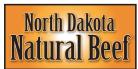
CEM ProFat-2 Protein / Fat Analyzer, Model: 904100, S/N: PF8005 General Plant: Air Knives; Meat Hooks; Assorted S/S Platforms and Tables; 2,000 Gallon S/S Water Tank; (6) Leonard Blender Wash Stations; Air Operated Sampler; S/S Racks; S/S Dump Totes; Assorted Plastic Baskets and Tubs; Plastic Bags & Cardboard; S/S Sinks and Fixtures; Assorted Motors, Conveyor Drive Parts; MORE! Shop Equipment: Plasma Cutter, Welders, Band Saw, Drill Press, Sandblast Cabinet, Power Tools & MORE. Offices: Modular Work Stations, Lunchroom, Phone System, Computers and More.

MATERIAL HANDLING

Bendie Series III Electric Narrow Aisle Forklift, Model: 830/42E-1800, S/N: 830/42/205C-02303, 3,000 LB Capacity, 258" Max Lift (2) Crown Electric Pallet Jacks

(3) Titan & Clark 5,500 LB Capacity Hydraulic Pallet Jacks EnForcer HF 10 Battery Charger (24, 36, and 48 Volt); Infinity 48 Volt Battery Charger; Black and Decker Start It Jump Starter Tennant Model T3 Floor Scrubber





AUCTIONEER'S NOTE

HGP is pleased to be selected to conduct this Global Webcast Auction for:

North Dakota Natural Beef

ABOUT THE SALE

This sale features Surplus Assets to the Continued Operation of North Dakota Natural Beef. Major Meat Processing and Packaging Facility. Located in Fargo, ND.

Please view our website at www.hgpauction.com for the bidding instructions and the full terms of the sale. Thank you for your interest, and we look forward to providing you quality equipment sales and World Class Service.

KEY ASSETS

2006 Formax Model Pfm6 Patty Former • 2006 Weiler Grinders • 2006 Amfec Mixer/Blender, Augers & Dump Systems • Vernag Stuffer, Portioner & Skinner • Meat Saws & Trim Tables • 2006 Cryovac Old Rivers Vacuum Packager & Additional Packaging • Refrigeration • Conveyor Systems & Meat Rail System • Weighing Systems - Labeler • Air Compressors & Boilers • Vacuum Pumps • Material Handling - Pallet Racking • General Plant - Shop - Offices



Scan this QR Code with your smartphone for More Information.

Contact Information

Craig Thompson, 858.847.0658 cthompson@hapauction.com

A BUYER'S PREMIUM WILL APPLY AT THIS SALE

For more information including a photo gallery, equipment list, and more, please visit us online at www.hgpauction.com. Items subject to prior sale. Buyers are advised & encouraged to inspect equipment and read all Terms and Conditions prior to auction.



Major Meat Processing and Packaging Facility

Global Webcast Auction of Surplus Assets to the Continued Operation of North Dakota Natural Beef. Fargo, ND.

GLOBAL WEBCAST AUCTION

Starting: June 18, 2013 - 9:30 am CST

AUCTION LOCATION

1909 Great Northern Drive North, Fargo, ND 58102

AUCTION PREVIEW

HGP will host a Public Preview: Monday, June 17th, between 8AM - 5PM or by appointment

To Arrange Preview:

Call Craig Thompson at 858.847.0658 for Details.

For more information including a photo gallery, equipment list, and more, please visit us online at

www.hgpauction.com

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WOULD YOU LIKE TO SELL AN ASSET?

Simply call 1.650.207.0627 and speak with Kirk Dove, Managing Partner for more information. We will be glad to listen to your specific needs and from that HGP can prepare a detailed solution for your review that will maximize the returns for you're assets for the company and It's Shareholders.

GLOBAL HEADQUARTERS

Hacienda Del Mar 12625 High Bluff Drive San Diego, CA 92130 Phone: (877) 303.8040 Fax: (866) 388.8595

FIRST CLASS MAIL

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AFFILIATIONS



















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