ONLINE AUCTION

By order of Schüco TF GmbH & Co. KG and Malibu GmbH & Co. KG we offer for sale ex site

schüco

Solar Thin Film Panel Production Equipment

60 MW (a-Si/μc-Si) Thin Film Solar Module Production Line Production Equipment (Gen8.5 – 2600x2200mm)

OVER 500 LOTS

R&D Tools

Robots

Vacuum Pumps

Lasers

Deposition & Sputtering Tools ...and much more!

Wednesday 6 - Thursday 7 February • Starts to Close at 3pm CET Großröhrsdorf, Osterweddingen and Bielefeld, Germany







Hilco Industrial

Auctioneers • Acquisition • Appraisers

In Conjunction with:



www.maynards.com



FOR FURTHER INFORMATION CONTACT:

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HILCO INDUSTRIAL ONLINE AUCTION

By order of Schüco TF and Malibu GmbH & Co. KG



AUCTION DATE

WEDNESDAY 6 - THURSDAY 7 FEBRUARY 2013 CLOSING FROM 3PM CET EACH DAY PREVIEW DATE

BY APPOINTMENT ONLY

PLEASE CONTACT MAIK WEHNER AT +49 (0)172
7908991 OR EMAIL MAIK.WEHNER@MAYNARDS.COM
LOCATION

BIELEFELDER STR. 1, 39171 OSTERWEDDINGEN, GERMANY SCHÜCOSTR. 8, 01900 GROßRÖHRSDORF, GERMANY

MALIBU R&D CENTER LOCATED IN BÖTTCHERSTR. 7, 33609 BIELEFELD, GERMANY

FURTHER INFORMATION

- AN 15% BUYER'S PREMIUM WILL BE CHARGED ON ALL ASSETS. AUCTION WILL BE CONDUCTED IN ENGLISH, ACCEPTING EURO ONLY.
- ALL ITEMS ARE OFFERED FOR SALE BY ONLINE AUCTION UNLESS PREVIOUSLY SOLD BY PRIVATE TREATY.
- REMOVAL: MONDAY 18 FEBRUARY END OF MARCH 2013
- FOR FURTHER INFORMATION ON MACHINERY & EQUIPMENT, PLEASE CONTACT:

DANIEL GRAY AT +44 (0)8453 130 185 OR EMAIL DGRAY@HILCOEUROPE.COM

MAIK WEHNER AT +49 (0)172 790 8991 OR EMAIL MAIK.WEHNER@MAYNARDS.COM

DAVID BARKOFF AT +1 650 649 0147 OR EMAIL DBARKOFF@HGPAUCTIONS.COM

• FOR CUSTOMER SERVICE, PLEASE CONTACT SHIRLEY PHIPPS AT +44 (0)121 237 6221 OR EMAIL SPHIPPS@HILCOEUROPE.COM

BACKGROUND INFORMATION

- Due to discontinuation of all thin-film photovoltaic production activities
- Company activities include research & development as well as production of thin-film photovoltaic modules
- Technology is based on thin-film silicon tandem junction
- Modules are based on a frameless glass-glass laminate with an efficiency of up to 10%
- Possibility to produce different module sizes to address various market segments

FEATURING

- 60 MW (a-Si/µc-Si) Thin Film Solar Module Production Line
- Production Equipment (Gen8.5 2600x2200mm)
- Over 500 Lots:

R&D Tools

Robots

Vacuum Pumps

Lasers

Deposition & Sputtering Tools

... and much more!

GENERAL LAYOUT AND PROCESS FLOW OF 60 MW THIN FILM SOLAR MODULE PRODUCTION LINE

- Glass Cleaning
- 2. Laser Scribe P1 (TCO)
- 3. Glass Cleaning
- 4. Vapour Deposition of a-Si/µc-Si
- 5. Laser Scribe P2 (Silicon)

- 6. Vapour Deposition Back Contact
- 7. Laser Scribe P3 (Back Contact)
- 8. Application Side & Cross Contact
- 9. Application PVB and Back Glass
- 10. Encapsulation/ Autoclave
- 11. Attachment Junction Box
- 12. Final Inspection Flasher
- 13. Application Back Bars



HANDLING EQUIPMENT • CONVEYORS • CRANES & HANDLING RACKS **LOADERS • MANIPULATORS**















(GLASS) HANDLING EQUIPMENT **KUKA ROBOTS**

- GLASS LOADER/UNLOADER, Kuka Robot KR 180-2K 2000 (6 axis) new 2008
- GLASS LOADER/UNLOADER, Kuka Robot KR 210-2K 2000 (6 axis) new 2008
- GLASS LOADER/UNLOADER, Kuka Robot KR 360 L280-2 (6 axis) new 2008

CONVEYORS, CRANES & HANDLING RACKS

- **CONVEYOR SYSTEM, Grenzebach**, for Glass transport with MHS control station, new 2009
- OVERHEAD CRANE, Demag, with Support Beams, 500 kg lifting capacity, new 2008
- OVERHEAD CRANE, Demag with Support Beams, 250 kg lifting capacity and Bystonic Glass Vacuum Handling Assembly, new 2008
- OVERHEAD CRANE, 1000 kg lifting capacity, new 2008
- VARIOUS L-RACKS GLASS CARRIERS, new 2008
- VARIOUS A-RACKS GLASS CARRIERS, new 2008

LOADERS

• LOADING SYSTEM, Grenzebach, Glass Loading system (Y-Z Axis) with SEW eurodrive gear box. Max. load 75kg, new 2008

MANIPULATORS

1- MANIPULATOR, Armatec, new 2008



(GLASS) DEPOSITION EQUIPMENT













(GLASS) DEPOSITION EQUIPMENT

- CVD AKT 60KO SOLAR, AKT 60KO PECVD System for a-Si and μc-Si. Triple Slot Load Lock, Main Chamber with transfer robot, 7 Process Chambers (1 Boron doped, 6 Phosphin doped)
- PVD SPUTTERING TOOLS: AMAT ATON 5.7 BC, Horizontal Magnetron Sputtering System for substrate width max 2,6m









(GLASS) PROCESSING / MACHINING • LAMINATORS • WASHERS















(GLASS) PROCESSING /MACHINING SEAMER

- HAND SEAMER, Benteler, Manual Edge seaming tool, dimension (L x W), max. 2600 x 2600mm
- AUTOSEAMER, Benteler, Edge seaming tool with two grinding wheels (K-Shape) on each side glass dimension (L x W), max. 2600 x 2600mm
- **SEAMING TOOL, Benteler, Two Direction grinding Tool** (c-shape of edge and optional edge deletion)

LAMINATORS

• LAMINATION TOOL, Kloepper, NIP Roller **Lamination Tool**

WASHERS

• WASHER, Benteler, Wet Cleaner, Various types of Washing machines with various stations, for glass size max.2200 mm width



LASERS • CUTTERS





















LASERS

- 60K LASER SCRIBE SYSTEM, AMAT, substrate climbing 200mm width, max. 2600mm length, Rofin laser source (1064nm / 532nm) with beam split & galvo optics
- LASER SCRIBE 5.7 SYSTEM, MANZ, substrate climbing 2200mm width, max. 2600mm length, Rofin laser source (1064nm / 532nm with beam split)
- LED LASER SYSTEM, Manz Automation with Trumpf Laser Trumicro 7050 LED Laser
- LED LASER SYSTEM, Jenoptik with Powerlase laser source, new 2008



- CUTTING TOOL FOR LAMINATION FOIL, Grenzebach, PVB cutting and preparation tool
- CUT AND BREAK TOOL, Grenzebach, automatic
- CUTTING TABLE, Hegla, FormLine KT, Manual Glass Cutter with Lift Mapping Table

VACUUM TECHNOLOGY • GENERATORS • SCRUBBERS

















VACUUM TECHNOLOGY PUMPS

- DRY PUMP, BOC Edwards iF400 / iF 30K / iXH450H / IXH 500 / IH 1800
- **PROXIMITY BOOSTER PUMP,** BOC Edwards, phMB 2400
- TURBOMOLECULAR PUMP, Adixen 1600M, 5-Axis Magnetically Levitated Turbopump, Flange (in) DN 250 ISO-F, Flange (out)
- VACUUM PUMP, Busch Mink MM 1144 BV, new 2008
- VACUUM PUMP, Oerlikon Leybold, SV630b / SV 65b

GENERATORS

- RF GENERATOR, Daihen RGA-150A1 / RGA-400A 7 / RGA-300C2, Variable Frequenz RF-Generator
- DC GENERATOR, Huettinger MP 60
- **GENERATOR**, for Berger Pulsed Solar Simulator

ABATEMENT SYSTEM

• GAS ABATEMENT SYSTEM, Metron Ecosys, Marathon S / 8500



R&D TOOLS • MISCELLANEOUS

















R&D TOOLS

- GLASS INSPECTION TOOL, Graphikon, Optical glass inspection tool to characterice Gen5 substrates in incident and transmitted light
- OERLIKON SOLAR LASER LSS 1200, SiLas 3 PH with Prisma Coherent Laser and Jenoptik disk IR 70 E Laser
- IR CAMERA SYSTEM, IRCam GmbH, Camera System with Lens IR M-25mm with stand
- SUN SIMULATOR SYSTEM, Newport Corporation, Sun Simulator with Newport Isolation Table



- AUTOMATIC STORAGE SYSTEM, Grenzebach, Buffer / Storage Unit with Automatic Retrieval and Handling System, X-Y-Z Axis
- SPARE PARTS for Marathon S / 8500

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United Kingdom

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- LASER SOURCES, Rofin
- MOTORS, SEW

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