



PLASTICS

**EQUIPMENT LIST
PLASTICS DIVISION - INJECTION PRESSES
MOLD DATA LISTING**

Work Center	Tonnage	Manufacturer	Shot Size	Clamp Type	Platen		Tie Bar Clearance		Clamp Opening Stroke	Maximum Daylight	Maximum K.O. Stroke	K.O. Center Spacing	Robot Type
					L/R	T/B	L/R	T/B					
WC-1	230	VAN DORN	25	Toggle	33.5	35.0	22.25	22.0	20.0	42.0	4.5	7x7,16x16	SHINI
WC-2	230	VAN DORN	25	Toggle	33.5	35.0	22.0	22.0	20.0	42.0	4.5	7x7,16x16	Sprue Picker
WC-3	300	VAN DORN	40	Toggle	39.0	41.0	25.0	25.0	24.0	49.0	6.0	7x7,16x16	RANGER
WC-8	120	VAN DORN	8.1	Toggle	25.5	27.5	17.0	17.0	14.0	30.0	3.0	7X7, Center	RANGER
WC-9	230	VAN DORN	25	Toggle	33.5	35.0	22.0	22.0	20.0	42.0	4.5	7x7,16x16	
WC-10	230	VAN DORN	25	Toggle	33.5	35.0	22.0	22.0	20.0	42.0	4.5	7x7,16x16	
WC-11	300	VAN DORN	25	Toggle	39.0	41.0	25.0	25.0	24.0	49.0	6.0	7x7,16x16	SHINI
WC-17	1000	VAN DORN	125	Hydr. Ram	65.0	65.0	44.0	44.0		74.0			SHINI
WC-18	500	VAN DORN	59	Toggle	50.5	53.0	32.5	32.5	30.0	61.0	6.0		SEPRO
WC-19	500	VAN DORN	59	Toggle	50.5	53.0	32.5	32.5	30.0	61.0	6.0		SEPRO
WC-20	800	VAN DORN	165	Hydr. Ram	64.0	58.0	46.0	39.0	52.0	75.0	7.8		RANGER
WC-21	500	VAN DORN	59	Toggle	50.5	53.0	32.5	32.5	30.0	61.0	6.0		SEPRO
WC-22	650	VAN DORN	89	Toggle	53.5	55.0	36.0	36.0	35.5	69.5	8.0		RANGER
WC-23	500	VAN DORN	60	Toggle	50.5	53.0	32.5	32.5	30.0	61.0	6.0		
WC-24	770	VAN DORN	125	Hydr. Ram	62.0	53.5	44.5	36.5	44.0	60.0			RANGER