

Detail Inspection Summary

TCN OEM P/N: 70BM010030

TCN Modify to P/N:

TCN S/N: 681

Shop Order S/N: 381

Customer: SUNSHINE HELICOPTERS INC.

Model: 2B1

Detail Inspection Summary Cont'd	TCN	TA100043	S/O PMS Part	L468BB7261CYC1	Shop Order P/N:	70BM010030	S/O Modify to P/N:
Shop Order	S25PX	Sequence	1	S/O PMS Part Desc	ARRIEL 2B1 - M01 ACCESSORY BOX INSP		

Part Description	Chapter	Figure	Index	Part Number	Serial Number	TSN TSO	CSN CSO	QPA	Quantity					NDT					NCT #	Matrix S/O	Insp By			
									REC'D	SVC OH	SVC Maint	RWK	REPL	EVAL	NA	F	M	R				U	E	
BEARING,FRONT ,BEVEL GEAR Position: 01 Repl Notes: Discarded @ disassembly.WIP transfer from Richmond Facility. REF. Order task #11453/299, W/O 38-11835 for previous inspection.	72-60-30	1	410	6001X7RBA16- 23	A678	N/A	N/A		0				1											1612
. BEARING,POWE R SHAFT Position: 01 Svc Notes: WIP transfer from Richmond Facility.REF. Order task #11453/299, W/O 38-11835 for previous inspection. Radial play value=0.040mm Axial play value=0.232mm	72-61-20	1	130	9606601003	613	N/A	N/A	1	0	1														1612
. BEARING.GEAR. 23 TEETH Position: 01 Repl Notes: Discarded @ disassembly.WIP transfer from Richmond Facility. REF. Order task #11453/299, W/O 38-11835 for previous inspection.	72-61-30	1	060	9606490202	24595	N/A	N/A	1	0				1											1612
. BEARING.GEAR. 23 TEETH Position: 01 Repl Notes: Discarded @ disassembly.WIP transfer from Richmond Facility. REF. Order task #11453/299, W/O 38-11835 for previous inspection.	72-61-30	1	110	9606490202	24610	N/A	N/A	1	0				1											1612
. BEARING,GEAR, 41 TEETH Position: 01 Svc Notes: WIP transfer from Richmond Facility.REF. Order task #11453/299, W/O 38-11835 for previous inspection. Radial play value=0.018mm	72-61-30	1	200	9601600199	N/A	N/A	N/A	1	0	1														1612
. BEARING,GEAR, 41 TEETH Position: 01 Svc Notes: WIP transfer from Richmond Facility.REF. Order task #11453/299, W/O 38-11835 for previous inspection. Radial play value=0.021mm	72-61-30	1	210	9601600199	N/A	N/A	N/A	1	0	1														1612

NDT Legend: Y = NDT is Done N = NDT Type Not Performed X = NDT is Not Required Grey Shade = Should be Y or X or N Blank = NDT is Not Required per BOM

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Detail Inspection Summary Cont'd				TCN	TA100043		S/O PMS Part		L468BB7261CYC1		Shop Order P/N:		70BM010030		S/O Modify to P/N:									
Shop Order	S25PX			Sequence	1		S/O PMS Part Desc		ARRIEL 2B1 - M01 ACCESSORY BOX INSP															
Part Description	Chapter	Figure	Index	Part Number	Serial Number	TSN	CSN	QPA	Quantity							NDT					NCT #	Matrix S/O	Insp By	
									REC'D	SVC OH	SVC Maint	RWK	REPL	EVAL	NA	F	M	R	U	E				
. BEARING,GEAR, 53 TEETH Position: 01 Svc Notes: WIP transfer from Richmond Facility.REF. Order task #11453/299, W/O 38-11835 for previous inspection. Radial play value=0.018mm	72-61-30	1	250	9601600199	N/A	N/A	N/A	1	0	1														1612
. BEARING,GEAR, 53 TEETH Position: 01 Svc Notes: WIP transfer from Richmond Facility.REF. Order task #11453/299, W/O 38-11835 for previous inspection. Radial play value=0.020mm	72-61-30	1	260	9601600199	N/A	N/A	N/A	1	0	1														1612
. BEARING,REAR, DOUBLE GEAR - Position: 01 Svc Notes: WIP transfer from Richmond Facility.REF. Order task #11453/299, W/O 38-11835 for previous inspection. Radial play value=0.020mm	72-61-30	1	300	9606600107	A681	N/A	N/A	1	0	1														1612
. BEARING,FRONT ,DOUBLE GEAR Position: 01 Svc Notes: WIP transfer from Richmond Facility.REF. Order task #11453/299, W/O 38-11835 for previous inspection. Radial play value=0.018mm	72-61-30	1	310	9601600199	N/A	N/A	N/A	1	0	1														1612
. BEARING,FRONT ,GEAR,STARTER Position: 01 Svc Notes: WIP transfer from Richmond Facility. REF. Order task #11453/299, W/O 38-11835 for previous inspection. Radial play value=0.023mm	72-61-30	1	350	9606490501	3803	N/A	N/A	1	0	1														1612
. BEARING,REAR, GEAR,STARTER Position: 01 Svc Notes: WIP transfer from Richmond Facility.REF. Order task #11453/299, W/O 38-11835 for previous inspection. Radial play value=0.021mm	72-61-30	1	360	9606490501	3812	N/A	N/A	1	0	1														1612

Detail Inspection Summary Cont'd				TCN	S/O PMS Part		L468BB7261CYC1		Shop Order P/N:		70BM010030		S/O Modify to P/N:												
Shop Order	S25PX			Sequence	1		S/O PMS Part Desc		ARRIEL 2B1 - M01 ACCESSORY BOX INSP																
Part Description	Chapter	Figure	Index	Part Number	Serial Number	TSN TSO	CSN CSO	QPA	Quantity							NDT					NCT #	Matrix S/O	Insp By		
									REC'D	SVC OH	SVC Maint	RWK	REPL	EVAL	NA	F	M	R	U	E					
. BEARING,REAR, BEVEL GEARS - Position: 01 Repl Notes: Discarded @ disassembly.WIP transfer from Richmond Facility. REF. Order task #11453/299, W/O 38-11835 for previous inspection.	72-61-30	1	400	6001X7RBA16-23	A677	N/A	N/A	1	0				1												1612
Part Description	Chapter	Figure	Index	Part Number	Serial Number	TSN TSO	CSN CSO	QPA	Quantity							NDT					NCT #	Matrix S/O	Insp By		
									REC'D	SVC OH	SVC Maint	RWK	REPL	EVAL	NA	F	M	R	U	E					
. FLANGE,DRAININ G Repl Notes: bent and damaged bolt holes unserviceable iaw manual X 292 R1 500 2 June 15/2019	72-61-00	1	010	0301020270	N/A	N/A	N/A	1	1				1												1990
. SUPPORT,FRON T Rwk Notes: repair coating IAW 72-61-00-01-030 / SP-01 Gen. Notes: Loc 3 // 0.02mm	72-61-00	1	030	0292117280	38SP	N/A	N/A	1	1			1					N	Y							S32NJ 1990
. BONDING BRAID Repl Notes: not recieved in Richmond	72-61-00	1	060	0084117120	N/A	N/A	N/A	1	0				1												1990
. STRAINER Gen. Notes: visually inspected	72-61-00	1	070	0292107650	N/A	N/A	N/A	1	1	1															1990
. STRAINER Gen. Notes: visually inspected	72-61-00	1	100	0292127140	N/A	N/A	N/A	1	1	1															1990
PLUG, MAGNETIC Gen. Notes: remove 32069101 from drop down and add 9520011655 inspected iaw 72-61-00-700-801-B01	72-61-00	1	132	9520011655	13327	N/A	N/A	1	1	1															1990
RECEPTACLE Gen. Notes: remove 32059101 from dorp down and add 952001653 inspected iaw MM 72-61-00-700-801-B01	72-61-00	1	136	9520011653	13327	N/A	N/A	1	1	1															1990
. PLUG Gen. Notes: visually inspected	72-61-00	1	200	9892100070	N/A	N/A	N/A	1	1	1															1990
. . COLLAR - VF0215 (9560169680) Gen. Notes: visually inspected	72-61-00	1	254	9560169680	N/A	N/A	N/A	1	1	1															1990

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Detail Inspection Summary Cont'd				TCN	TA100043		S/O PMS Part		L468BB7261CYC1		Shop Order P/N:		70BM010030		S/O Modify to P/N:									
Shop Order	S25PX			Sequence	2		S/O PMS Part Desc		ARRIEL 2B1 - M01 ACCESSORY BOX INSP															
Part Description	Chapter	Figure	Index	Part Number	Serial Number	TSN TSO	CSN CSO	QPA	Quantity							NDT					NCT #	Matrix S/O	Insp By	
									REC'D	SVC OH	SVC Maint	RWK	REPL	EVAL	NA	F	M	R	U	E				
. . HALF COLLAR	72-61-00	1	256	0268980110	N/A	N/A	N/A	2	2	2														1990
Gen. Notes: visually inspected																								
. ADAPTOR.DYNA START	72-61-00	1	350	0292102010	N/A	N/A	N/A	1	1				1											1990
Repl Notes: wear on magnetic seal face unserviceable iaw manual X 292 R1 500 2 june15/2019																								
Gen. Notes: received scrap from richmond																								
ASSEMBLY, MAGNETIC, SEAL	72-61-00	1	390	9560115450	N/A	N/A	N/A	1	1				1											1990
Repl Notes: 100% replacement iaw manual X 292 R1 500 2 June15/2019																								
Gen. Notes: remove 71075-1from drop down and add 9560115450																								
. COVER.BREATH ER PRE ACR (AE	72-61-00	1	400	0292121110	N/A	N/A	N/A	1	1				1				X							1990
Repl Notes: chafing and below min dia @ loc.01 unserviceable iaw manual X 292 R1 500 2 june15/2019																								
Gen. Notes: NDT not required part recieved as scrap from Richmond																								
ASSEMBLY, MAGNETIC, SEAL	72-61-00	1	440	9560115450	N/A	N/A	N/A	1	1				1											1990
Repl Notes: 100% replacement iaw manual X 292 R1 500 2 june15/2019																								
Gen. Notes: remove p/n 71075-1 from drop down and add 9560115450																								
INDICATOR,FILT ER PRE- BLOCKAGE	72-61-00	1	460	9560168040	0600	N/A	N/A	1	1	1														1990
Gen. Notes: Passed test, indictaor popped at 218.6 kpa																								
. COVER,OIL FILTER	72-61-00	1	500	0292127460	N/A	N/A	N/A	1	1	1														1990
Gen. Notes: visually inspected																								
ELEMENT, FILTERING	72-61-00	1	520	9560166860	N/A	N/A	N/A	1	1				1											1990
Repl Notes: 100% replacement discard iaw manual X 292 R1 500 2 june15/2019																								
Gen. Notes: remove CA00525A from drop down and replace it with 9560166860 ordered in 100%																								
. SPRING	72-61-00	1	540	0292120800	N/A	N/A	N/A	1	1	1														1990
Gen. Notes: visually inspected																								
. DISTRIBUTOR,OI L	72-61-00	1	560	0292120770	N/A	N/A	N/A	1	1	1														1990
Gen. Notes: overhaul inspected																								
.EXCHANGER	72-61-00	1	600	0292120950	N/A	N/A	N/A	1	1	1														1990
Gen. Notes: overhaul inspeccted																								

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Detail Inspection Summary Cont'd				TCN	TA100043	S/O PMS Part		L468BB7261CYC1		Shop Order P/N:		70BM010030		S/O Modify to P/N:											
Shop Order	S25PX			Sequence	2	S/O PMS Part Desc		ARRIEL 2B1 - M01 ACCESSORY BOX INSP																	
Part Description	Chapter	Figure	Index	Part Number	Serial Number	TSN TSO	CSN CSO	QPA	Quantity							NDT					NCT #	Matrix S/O	Insp By		
									REC'D	SVC OH	SVC Maint	RWK	REPL	EVAL	NA	F	M	R	U	E					
ALTERNATOR	72-61-00	1	650	9550171410	120	N/A	N/A	1	1	1															1990
Gen. Notes: remove from drop down p/n's 9296-1,9296-2,93661-1 add 9550171410, 9550002100, 9421003500 overhaul inspected tested iaw MM 72-61-00-750-802-A01																									
. PLUG	72-61-00	1	700	0319140620	N/A	N/A	N/A	1	1	1															1990
Gen. Notes: visually inspected																									
. PLUG	72-61-00	1	730	0319140620	N/A	N/A	N/A	1	1	1															1990
Gen. Notes: visually inspected																									
. BONDING BRAID	72-61-00	1	800	0294747000	N/A	N/A	N/A	1	1	1															1990
Gen. Notes: visually inspected																									
CLAMP,COLLAR	72-61-00	1	850	9560130220		N/A	N/A	1	1	1															1990
Gen. Notes: remove 8TX200BS from drop down and add 8560130220 visually inspected																									
. SUPPORT	72-61-00	1	860	0292767020	N/A	N/A	N/A	1	1	1															1990
Gen. Notes: attached to clamp visually inspected																									
SENSOR,SPEED	72-61-00	1	880	9550175810	4759	N/A	N/A	1	1	1															1990
Gen. Notes: remove from drop down 1604-300,1409-000,1604300-01,VIT7100040 add 9550177390,9550165760,9550179190,955175810 overhaul inspected tested iaw MM 72-61-00-750-803-A01																									
. PLUG	72-61-00	1	930	0319140620	N/A	N/A	N/A	1	1	1															1990
Gen. Notes: visually inspected																									
. BASE PLATE ASSY,FILTER PRE TU 078A	72-61-00	2	010	0292127400		N/A	N/A	1	0							✓									1990
Gen. Notes: see #100																									
. ADAPTOR,FCU	72-61-00	2	080	0292120620	N/A	N/A	N/A	1	1					1			X								1990
Repl Notes: chafing @ loc.01 unserviceable iaw manual X 292 R1 500 2 june15/2019 Gen. Notes: NDT not performed part came as scrap																									
. JUNCTION TUBE	72-61-10	1	020	0292757210	570EX	N/A	N/A	1	1				1				N	Y						S33XB	1990
Rwk Notes: repair coating IAW 72-61-10-01-020 / SP-01 Gen. Notes: Loc 4 and 6 // 0.02mm																									

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Detail Inspection Summary Cont'd				TCN	TA100043		S/O PMS Part		L468BB7261CYC1		Shop Order P/N:		70BM010030		S/O Modify to P/N:										
Shop Order	S25PX			Sequence	2		S/O PMS Part Desc		ARRIEL 2B1 - M01 ACCESSORY BOX INSP																
Part Description	Chapter	Figure	Index	Part Number	Serial Number	TSN TSO	CSN CSO	QPA	Quantity							NDT					NCT #	Matrix S/O	Insp By		
									REC'D	SVC OH	SVC Maint	RWK	REPL	EVAL	NA	F	M	R	U	E					
. TUBE,EQUIPPED	72-61-10	1	070	0292757140	N/A	N/A	N/A	1	1					1			Y								1990
Repl Notes: Loc 1 and 2 measured at 17.82mm, below acceptable limit of 17.90mm.																									
Replace tube IAW OHM No. X 292 R1 500 2 Update No.18 June 15/2019																									
. TUBE,EQUIPPED	72-61-10	1	090	0292757160	N/A	N/A	N/A	1	1	1							Y								1990
Gen. Notes: overhaul inspected																									
. TUBE,EQUIPPED	72-61-10	1	120	0292757850	N/A	N/A	N/A	1	1	1							Y								1990
Gen. Notes: overhaul inspected																									
. SPRING STRIP PRE TU 154 (AE 65145)	72-61-10	1	140	0292750150	N/A	N/A	N/A	2	2	2															1990
Gen. Notes: visually inspected																									
. RING	72-61-10	1	150	0292750390	N/A	N/A	N/A	2	2	2															1990
Gen. Notes: visually inspected																									
. RING	72-61-10	1	160	0292750400	N/A	N/A	N/A	4	4	4															1990
Gen. Notes: visually inspected																									
. BRACKET,ANGLE POST ACR (AE	72-61-10	1	180	0333750630		N/A	N/A	1	0							✓									1990
. NUT	72-61-20	1	010	9879045028	N/A	N/A	N/A	1	1	1															1990
Gen. Notes: visually inspected																									
. FLANGE,SPLINE D	72-61-20	1	040	0292104810	257B	N/A	N/A	1	1	1							N	Y							1990
Gen. Notes: overhaul inspected																									
. CAGE,SEAL HOLDER	72-61-20	1	100	0292102940	N/A	N/A	N/A	1	1	1															1990
Gen. Notes: visually inspected																									
SEAL, MAGNETIC	72-61-20	1	110	9560131840	N/A	N/A	N/A	1	1					1											1990
Repl Notes: damaged carbon seal unserviceable iaw manual X 292 R1 500 2 june15/2019																									
Gen. Notes: remove 79008-1 and 79008-2 in drop down and replace with 9560134100 and 9560131840																									
. CAGE	72-61-20	1	150	0292102970	N/A	N/A	N/A	1	1	1															1990
Gen. Notes: visually inspected																									

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Detail Inspection Summary Cont'd				TCN		TA100043		S/O PMS Part		L468BB7261CYC1		Shop Order P/N:		70BM010030		S/O Modify to P/N:									
Shop Order		S25PX		Sequence		2		S/O PMS Part Desc		ARRIEL 2B1 - M01 ACCESSORY BOX INSP															
Part Description	Chapter	Figure	Index	Part Number	Serial Number	TSN TSO	CSN CSO	QPA	Quantity							NDT					NCT #	Matrix S/O	Insp By		
									REC'D	SVC OH	SVC Maint	RWK	REPL	EVAL	NA	F	M	R	U	E					
.SPACER	72-61-20	1	200	0292121040	N/A	N/A	N/A	1	1	1															1990
Gen. Notes: visually inspected																									
. . SHAFT ASSY,POWER,E QUIPPED POST	72-61-20	1	250	0292127930	108B/01RC	N/A	N/A	1	0					1					X						1990
Repl Notes: turbo meca exchange level C to embody TU 122																									
Gen. Notes: not received from Richmond. copied notes from IDB																									
. . . BOX,CONFORMA TION	72-61-20	1	280	0177987070	276MA	N/A	N/A	1	1	1															1990
Gen. Notes: ordered card 0177987120																									
. NUT	72-61-30	1	030	9880400014	N/A	N/A	N/A	1	1	1															1990
Gen. Notes: visually inspected																									
. . GEAR.23 TEETH NON PROCURABLE	72-61-30	1	042	0292102750	229B	N/A	N/A	1	1					1					X						1990
Repl Notes: 41/20 teeth gear found unservicable, replace 23 teeth gear IAW OHM No. X 292 R1 500 2 Update No.18 June 15/2019 set replacement																									
Gen. Notes: Ordered Post TU 90 matched set NDT not required received from Richmond as scrap																									
. . GEAR.41 / 20 TEETH NON PROCURABLE	72-61-30	1	044	0292127330	229B	N/A	N/A	1	1					1					X						1990
Repl Notes: Dimension N not found on 41/20 teeth gear, replace set IAW OHM No. X 292 R1 500 2 Update No.18 June 15/2019																									
Gen. Notes: Ordered Post TU 90 matched set NDT not required received from Richmond as scrap																									
.SPACER	72-61-30	1	080	0292102080	N/A	N/A	N/A	1	1	1															1990
Gen. Notes: visually inspected																									
. WASHER	72-61-30	1	120	0292102460	N/A	N/A	N/A	1	0					1											1990
Repl Notes: not received from Richmond																									
. CAGE	72-61-30	1	130	0292102660	N/A	N/A	N/A	1	1					1					X	X					1990
Repl Notes: chafing @ loc.01 & 04 unserviceable iaw manual X 292 R1 500 2 june15/2019																									
Gen. Notes: NDT not required part came from Richmond as scrap																									
. JET.TORQUEME TER	72-61-30	1	140	0292108740	N/A	N/A	N/A	1	1	1															1990
Gen. Notes: visually inspected																									

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Shop Order		S25PX		Sequence		2		S/O PMS Part Desc		ARRIEL 2B1 - M01 ACCESSORY BOX INSP														
Part Description	Chapter	Figure	Index	Part Number	Serial Number	TSN TSO	CSN CSO	QPA	Quantity							NDT					NCT #	Matrix S/O	Insp By	
									REC'D	SVC OH	SVC Maint	RWK	REPL	EVAL	NA	F	M	R	U	E				
GEAR,41 TEETH	72-61-30	1	230	0292120730	N/A	N/A	N/A	1	1	1							Y							1990
Gen. Notes: overhaul inspected																								
. GEAR,53 TEETH ALTERNATE	72-61-30	1	280	0292120740	N/A	N/A	N/A	1	1	1							Y							1990
Gen. Notes: overhaul inspected																								
. GEAR,DOUBLE ALTERNATE ITEM 330	72-61-30	1	330	0292127570	N/A	N/A	N/A	1	1				1				Y							1990
Repl Notes: Corrosion found on location 5, replace IAW OHM No. X 292 R1 500 2 Update No.18 June 15/2019																								
. GEAR,STARTER, 43 TEETH	72-61-30	1	380	0292127670	N/A	N/A	N/A	1	1				1				X							1990
Repl Notes: corrosion @ loc.04 unserviceable iaw manual X 292 R1 500 2 june15/2019																								
Gen. Notes: NDT not required part recieved as scrap from Richmond																								
. WASHER	72-61-30	1	430	0292102450	N/A	N/A	N/A	1	0				1											1990
Repl Notes: not received from Richomond																								
. WASHER	72-61-30	1	450	0292102430	N/A	N/A	N/A	1	0				1											1990
Repl Notes: not received from Richmond																								
. JET,FREE WHEEL	72-61-30	1	500	0292108710	N/A	N/A	N/A	1	1	1														1990
Gen. Notes: overhaul inspected																								
. BEARING,FRONT ,GEAR,STARTER	72-61-30	1	350A	61905JP63		N/A	N/A	1	0							✓								1990
Gen. Notes: see bearing inspection move this part to seq.1																								
. BEARING,REAR, GEAR,STARTER -	72-61-30	1	360A	61905JP63		N/A	N/A	1	0							✓								1990
Gen. Notes: see bearing inspectio move this part to seq.1																								
. PLUG POST TU 078A (AE 48997)	72-61-40	1	030	0292121320	N/A	N/A	N/A	1	1	1														1990
Gen. Notes: visually inspected																								
. SPRING POST TU 078A (AE 48997)	72-61-40	1	060	0292121330	N/A	N/A	N/A	1	1	1														1990
Gen. Notes: visually inspected																								

NDT Legend: Y = NDT is Done N = NDT Type Not Performed X = NDT is Not Required Grey Shade = Should be Y or X or N Blank = NDT is Not Required per BOM

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Detail Inspection Summary Cont'd				TCN	TA100043	S/O PMS Part	L468BB7261CYC1		Shop Order P/N:	70BM010030		S/O Modify to P/N:													
Shop Order	S25PX			Sequence	2	S/O PMS Part Desc	ARRIEL 2B1 - M01 ACCESSORY BOX INSP																		
Part Description	Chapter	Figure	Index	Part Number	Serial Number	TSN TSO	CSN CSO	QPA	Quantity							NDT					NCT #	Matrix S/O	Insp By		
									REC'D	SVC OH	SVC Maint	RWK	REPL	EVAL	NA	F	M	R	U	E					
. WASHER SELECTED PART Gen. Notes: visually inspected	72-61-40	1	070	0292103310	N/A	N/A	N/A	1	2	2															1990
. VALVE Gen. Notes: loc.01=14.981mm	72-61-40	1	080	0039651140	N/A	N/A	N/A	1	1	1															1990
. BASE PLATE ASSY,FILTER Gen. Notes: overhaul inspected	72-61-40	1	100	0292127420	N/A	N/A	N/A	1	1	1							Y								1990
. COVER.BOX PRE TU194 (AE 103512) Repl Notes: richmond notes- fretted @ loc.04/.03 embody Tu 194 Gen. Notes: ndt not required part not received from Richmond	72-61-50	1	100	0292127020	494MT	N/A	N/A	1	0					1			X								1990
. CASING.ACCESS ORY GEARBOX Rwk Notes: -Loc 3 failed torque check, replace 030 thread and 010 bush -Requires matching with new Post TU 194 cover on s/o S355J	72-61-50	1	200	0292127680	0464MY	N/A	N/A	1	1				1				Y						S355U	1990	
WASHER Svc Notes: Rwk Notes: Repl Notes: Gen. Notes: 72-61-00-01 fig 1 item #656 visually inspected				0000411870	N/A	N/A	N/A		1	1															1990
. COVER.BOX POST TU194 (AE 103512) Rwk Notes: -Requires matching with new Post TU 194 cover IAW 72-61-50-01-100 / RP-01 Gen. Notes: s/o raised for part that is bought				0292121510	TO BE DETERMIND	N/A	N/A		0				1										S355J	1990	

Emp No Employee Name